## DEVELOPMENT AND EVALUATION OF DOMPERIDONE ORAL FILM USING MIXED SOLVENCY CONCEPT

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#### ABSTRACT

This study aimed to develop and evaluate oral film of antiemetic drug-using mixed solvency concept. The mixed-solvency concept was used in the solubility enhancement of domperidone, an antiemetic drug that is practically insoluble in water. Different types of solubilizers have been used for solubility improvement of domperidone and poly ethylene glycol, niacinamide, caffeine were found to be effective. Five formulations were prepared by using HPMC E15 a film-forming polymer. The prepared oral films were subjected to evaluation for thickness, pH, drug content, folding endurance, stability and *in vitro* drug release profile. The % *in vitro* drug release of the best two formulations F3 and F5 were 90.70% and 96.62 % respectively. From the above study, it was concluded that the solubility of the practically insoluble drug, domperidone could be improved successfully by using different water-soluble solubilizers in different ratios under the mixed-solvency concept.

**Keywords:** Oral film, PEG-Polyethyleneglycol, mixed-solvency, HPMC E15

## ABBREVIATIONS

HPMC-Hydroxypropylmethylcellulose; PEG-Polyethylene glycol; CAF- Caffeine; HPMC- Hydroxy propyl methyl cellulose; SC- Sodium Caprylate; PG- Propylene glycol; W- Drug-Excipient combination; CYCLO- Cyclodextrin; NM- Niacinamide

## INTRODUCTION

Nausea and vomiting are not diseases, but they are only indications of changed physiological functions. Treatment depends on the diagnosis of the underlying disorder, which might not include drugs<sup>1</sup>. The action of vomiting is usually produced with the aid of a sequence of coordinated modifications in GI activity with forceful contractions of the stomach pylorus; and rest of the fundus, cardiac sphincter, and esophagus<sup>2-3</sup>. These with forceful contractions are generally initiated by chemoreceptor trigger zone (CTZ), in response to chemical stimuli. The vomiting center (VC) in the brain initiates the emetic reaction which triggers the act of vomiting<sup>4.5</sup>.

The vomiting center has many excitatory inputs from nerve endings of vagal sensory nerves in the gastrointestinal area, labyrinths through the vestibular nuclei, controlling centers in the cortex (while vomiting is produced with the aid of unfavourable experience or in anticipation of such incidences), CTZ and intracranial strain receptors<sup>6</sup>.

The goal of the novel drug transport system is to deliver a specific amount of drug to the right site within the body to achieve quickly and then maintain the specified drug concentration. There are many benefits to this system, though there are few factors that limit its usage.

An oral rapid drug dissolving system is a standard approach to increase patient compliance, by utilizing its fast absorption and self-management without swallow and chewing<sup>7,8</sup>. The oral guick-dissolving film is a unique technique for drug release in which thin film is designed by way of the usage of hydrophilic polymers. which rapidly dissolve inside the oral cavity9. The film can eliminate the problem of patient inconvenience. A perfect film should encompass properties like the pleasing taste, high firmness, ease of usage and administration, and no water needed for the application<sup>10</sup>. A fast-dissolving film is a film that dissolves or disintegrates in the oral cavity without the need for water or chewing<sup>11</sup>. Oral films are a unique and ideally accepted dosage form by consumers<sup>12-13</sup>. But, due to the poorly soluble antiemetic drug, the bioavailability problem has to be overcome by using different types of strategies for solubility enhancement<sup>14</sup>.

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#### Mixed solvency concept

Each and every single substance existing in the world which includes gases, liquids and solids has solubilizing capability; this concept was used by Dr. R. K. Maheshwari<sup>15</sup>. According to his concept, each matter is a solubilizer<sup>16</sup>. As per his statement, the dissolution of water-soluble substances in water or aqueous vehicle must serve as a good solvent, especially for those substances which are insoluble or poorly soluble in water<sup>17</sup>. Since a single solubilizing agent may be toxic for living organisms and patients, therefore, we can use a lesser quantity of various solubilizers in a single formulation in order to overcome the problem of toxicity of a single solubilizer. Less amount of solvent may assure the safety of dosage form, and expected solubility can be achieved<sup>18</sup>.

## MATERIALS AND METHODS

#### Materials

Domperidone was obtained as a gift sample from Asoj Soft Caps Pvt. Ltd., Vadodara, Gujarat. Excipients were obtained from B. R. Nahata College of Pharmacy, Mandsaur, MP.

## DRUG CHARACTERIZATION

#### UV Spectrophotometric analysis

10  $\mu$ g mL<sup>-1</sup> solution of domperidone (DOM) was scanned using a UV/visible spectrophotometer (Shimadzu- 1700) over 200-400 nm range. The UV spectrum of the domperidone is represented in Fig. 1.

## Infrared study

IR spectrum of domperidone was recorded on an FTIR spectrophotometer Shimadzu Japan Model No. 2800 in the region of 450-4000 cm<sup>-1</sup> and represented in Fig. 2.

## DSC study

Accurately weighed drug sample of 3 mg was placed in a small sealed aluminum pan (DSC Cell), then subjected to heating with nitrogen flow at the rate of 40 mL min<sup>-1</sup> at 30-300 °C and a scanning rate of 100°C per min. An empty aluminum pan was placed on the left side. DSC spectrum of the domperidone is represented in Fig. 3.

## Drug-excipients physical compatibility study

The physical compatibility study was performed by keeping the drug in contact with various formulation excipients. Samples were placed in the vials at room temperature and refrigerated condition (2-8°C) for 30 days and they were checked after every week, throughout the month. The results are given in Table II.

#### **Determination of solubility**

Solubility of drug was tested in demineralised water and phosphate buffer (6.8), as shown in Table III.

#### FORMULATION DEVELOPMENT

#### Preparation of solubilizers in aqueous solution

For the selection of solubilizers, different concentrations of hydrophilic chemicals and plasticizers were used such as caffeine, sodium citrate, niacinamide,  $\beta$ -cyclodextrin, propylene glycol, PEG 400, PEG 600, glycerin and PVP K25. The overall solute concentration in the prepared solution was kept at  $\leq$  30% w/V concentration and the percentage solubility of the domperidone was determined, which is depicted in Table IV.

#### **Polymer selection**

Based on solubility enhancement of domperidone in different concentrations of individual solubilizers and their combinations, two best blends of solubilizers were selected, with blend compositions NM: PEG400: CAF =5:15:5 (B1) and NM: PEG600: CAF = 5:15:5(B2), for further studies.

#### Preparation of solo film

Into a 10 mL vial, 0.85 mL of selected solubilizer blend was poured. To this, accurately weighed 10 mg drug was added, and the vial was capped with rubber closure. The contents of the vial were shaken for proper drug solubilization in blend. Then, 0.15 mL plasticizer and 60 mg polymer were added, to the vial, and it was

## Table I: Optimized blend for formulation development

Film batch	F1	F2	F3	F4	F5
Blend (8.5mL)	B1	B1	B1	B2	B2
HPMC E15	5.0 %w/V	5.2 %w/V	5.5 %w/V	5.8 %w/V	6.0 %w/V
PEG600	15 %V/V	15 %V/V	15 %V/V	15 %V/V	15 %V/V
The drug used for 10 mL film solution	400 mg	400 mg	400 mg	400 mg	400 mg

Sr.	Drug- excipient	Initial description	Room	temper	ature (2	25±2ºC)	Refrigerated (2-8°C)			
No.	(1:1)		W 1	W 2	W 3	W 4	W 1	W 2	W 3	W 4
1	DOM	White powder	NC	NC	NC	NC	NC	NC	NC	NC
2	DOM + NM	White powder	NC	NC	NC	NC	NC	NC	NC	NC
3	DOM + SC	White powder	NC	NC	NC	NC	NC	NC	NC	NC
4	DOM+ PVPK25	Creamy powder	NC	NC	NC	NC	NC	NC	NC	NC
5	DOM + PG	White liquid (suspension)	NC	NC	NC	NC	NC	NC	NC	NC
6	DOM + GLY	White liquid (suspension)	NC	NC	NC	NC	NC	NC	NC	NC
7	DOM +CF	White powder	NC	NC	NC	NC	NC	NC	NC	NC
8	DOM + UR	Light yellow powder	NC	NC	NC	NC	NC	NC	NC	NC
9 DOM + HPMCE15 White powder NC NC NC NC NC NC NC NC NC										
	•	= niacinamide, SC = sodium o V = drug-excipient combinatio		e, PG = p	propylene	e glycol, C	GLY = gl	ycerin, l	JR = ure	a, CF =

Table II: Drug-excipient physical compatibility studies

placed on mechanical shaker for uniform mixing. The removal of entrapped air from the prepared solution was done by keeping the solution undisturbed for 3 h. Finally, the viscous solution obtained after swelling of polymer was spread over a glass plate, and it was dried at room temperature for 24h.

## EVALUATION OF THE CASTED POLYMERIC FILM

## Folding endurance

The folding endurance value of the film was determined by counting the number of times the film was folded though the same point without breaking.

## Thickness

Film thickness was determined by using a micrometer (screw gauge) as the mean thickness of 5 locations (center and 04 corners)<sup>20</sup>.

## Optimization of polymer concentration

The selected polymer (HPMC E-15) with different concentrations was incorporated in films, and their different properties were observed, as indicated in Table V.

## Selection of plasticizer

Taking HPMC E-15 as polymer with different plasticizers concentrations (15% V/V) films were formulated and their different properties were observed as indicated in Table VI.

## **Optimization of plasticizer concentration**

HPMC E-15 and plasticizer (PEG 600) with different

concentrations (10% V/V-20% V/V) were incorporated in films, respectively, and their film properties were studied and are tabulated in Table VI.

## **Optimized film batches**

Based on previous studies, five batches were selected for further optimization (Table I).

## Method of preparation of fast dissolving film

Accurately weighed 400mg domperidone was taken in a 10mL vial containing 8.5mL of respective solubilizer blend. Then, the mixture was shaken vigorously, different concentration of HPMC E-15 (optimized polymer), and respective concentration of PEG 600 (optimized plasticizer) were added into various prepared blends with drug and mixed uniformly using a glass rod. The preparations were kept undisturbed for 3h, so that the polymer could swell up properly, and, then 5mL of this solution was taken out with a pipette, and carefully poured over a rectangular base of the glass, and, then placed at an undisturbed place for proper drying at room temperature. Then, the films were cut into the dimension i.e. 2×2 cm<sup>2</sup> containing 10mg of domperidone. The prepared films were sealed in butter paper and polybags covering and were evaluated<sup>19</sup>.

## **EVALUATION PARAMETERS**

#### In vitro dissolution study

This study was performed by using USP II dissolution apparatus using simulated saliva fluid as dissolution medium at 60 rpm, and keeping the temperature as 37±0.5 °C. At regular time intervals, samples (10 mL) were withdrawn and were analyzed spectrophotometrically at 282 nm after appropriate dilution with simulated saliva fluid. After each withdrawal, dissolution media was replaced with fresh simulated saliva fluid<sup>20</sup>. The results are reported in Table VIII.

## **Drug content**

In this study, a single domperidone film was taken in a 500 mL volumetric flask, and then the volume was made up to 500 mL with demineralized water. The absorbance of this solution was noted at 282 nm, and from these observations the concentration of the drug in the film and % drug content for 10 mg/2 cm<sup>2</sup> were calculated, as shown in Table IX.

% Drug content =  $\frac{(\text{practical value})}{(\text{theoretical value})} \times 100$ 

#### pH of film

The prepared oral film was dipped in10 mL water in a beaker. After 5 minutes, its pH was determined by pH electrode, as indicated in Table VII.

#### **Disintegration test**

In a beaker, 25 mL of distilled water was poured and then, the film was placed under applied constant swirling motion. The time was noted when the film got completely disintegrated. The disintegration time is given in Table VII.

#### Folding endurance

The number of foldings till the film breaks, was noted as folding endurance of film and the results are mentioned in Table VII.

#### Thickness

The thickness of the film was measured at 5 different positions and the average values are mentioned in Table VII.

#### Stability study of optimized batches F3 and F5

This study was carried out by storing the films at 25°C±2°C (in desiccators) and at 2-8 °C (in refrigerator) for period of 70 days, and then their drug content was determined. The result are tabulated in Table IX.

#### **RESULTS AND DISCUSSION**

#### Drug characterization

UV spectrum of domperidone obtained at 282 nm was found to be identical to that reported in the literature Fig. 1.

#### Infrared study of domperidone

Domperidone FTIR spectrum (Fig. 2) was similar to the spectra reported in the literature.

#### DSC study of domperidone

Domperidone DSC spectrum (Fig. 3) was similar to that reported in the literature.

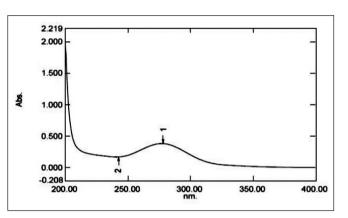


Fig. 1: UV spectrum of domperidone

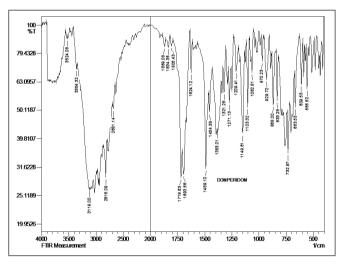


Fig. 2: FTIR spectrum of domperidone

Table III: Solubility of domperid
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Solvent system	DM water	Phosphate buffer (pH 6.8)
Solubility (mg mL <sup>-1</sup> )	0.09	0.40
Inference	Poorly soluble	Slightly soluble

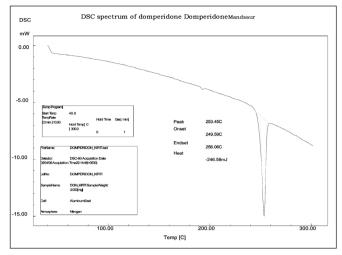


Fig. 3: DSC spectrum of domperidone

# Table IV: Drug solubility in various solubilizer blends

Sr. No.	Solubilizer blend	Solubilizer concentra- tion (%w/V)	Solubility (mg mL <sup>-1</sup> )	Solubility enhance- ment ratio
1	Demineral- ised water		0.0925	
2	Propylene	15	0.0043	0.0464
	glycol	20	0.0001	0.0010
3	Glycerin	15	0.0004	0.0043
		20	0.0003	0.0032
4	PEG 400	15	0.0002	0.0021
5	PEG 600	15	0.0035	0.0378
6	PVP K25	5	0.0249	0.2691
7	Urea	2	1.9769	21.37
8	Caffeine	5	2.8796	31.12
9	Niacinamide	5	2.4578	26.57
10	Sodium caprylate	5	0.0037	0.04

			1	
11	Cyclodextrin	5	0.0075	0.081
12	Vanillin	1	1.3248	14.32
13	PEG400: CAF	20:2	1.84	19.96
14	GLY: CAF	20:2	1.78	19.27
15	CYCLO: CAF	20:2	1.79	19.43
16	PEG600: CAF	20:2	1.87	20.23
17	UR: CAF	2:2	1.53	16.64
18	PG: CAF	20:2	1.74	18.82
19	NM: CAF	2:2	3.13	33.86
20	CAFF: SC	2:2	0.81	8.79
21	PVPK25: CAF	2:2	2.49	26.95
22	CAF: NM	5:5	13.75	148.75
23	NM: PEG400: CAF	2:15:2	5.19	56.11
24	NM: PEG600: CAF	2:15:2	8.92	96.21
25	NM: PEG400: CAF	5:15:5	78.26	846.05
26	NM: PEG600: CAF	5:15:5	85.42	923.45

HPMC- Hydroxypropyl methylcellulose, CMC-Carboxymethyl cellulose

## Optimization of plasticizer concentration

Based on film properties, 15% V/V concentration of PEG 600 was optimized, and results are given in Table VI.

Polymer	Solubilizer	Property of film					
	blend	Pourability	Appearance	Thickness			
HPMC E15	B1	Pourable	Translucent	0.05 mm			
(6%) B2		Easily pourable	Transparent	0.01 mm			
HPMC E15	B1	Slightly difficult	Hazy	0.09 mm			
(7%) B2		Slightly difficult	Hazy	0.09 mm			
HPMC E15 (7.5%)			Translucent	Whole solution was not incorporated in film			
	B2	Non -pourable (Stuck inside vial)					

## Table V: Properties of different concentrations of HPMC E-15

## Table VI: Properties of film in presence of different concentrations of PEG 600

Plasticizer concentration		10% V/V	15%V/V	20%V/V
Appearance	B1	Hazy	Translucent	Transparent
	B2	Hazy	Translucent	Transparent
Thickness	B1	0.1	0.08	0.4
(mm)	B2	0.12	0.09	0.2
Folding	B1	174	220	186
endurance	B2	182	226	188

## **Evaluation of formulated film batches**

Based on evaluation parameters of different batches of films, batches F3 and F5 gave better results, and were chosen as optimized batches, for further evaluation as reported in Table VII.

## Table VII: Evaluation of formulated film batches

Batch	F1	F2	F3	F4	F5
Thickness (Average of 5 different positions)	0.19 mm	0.15 mm	0.09 mm	0.21 mm	0.11 mm
Folding endurance (number)	152	135	174	169	182
рН	6.9	6.85	6.83	6.89	6.81
Disintegration time (sec)	58	63	50	74	54

## **Dissolution profile of batches F3 and F5**

For optimized batches F3 and F5, the cumulative% drug release in simulated salivary fluid were found to be 90.70% and 96.62%, respectively (Fig. 4).

Sr. No.	Time	Cumulative % drug release					
	(min/sec)	F1	F2	F3	F4	F5	
1.	30sec	32.82	20.55	43.95	22.65	39.75	
2.	45sec	48.96	33.52	50.79	28.47	45.33	
3.	1min	53.72	62.33	67.52	29.88	55.67	
4.	2min	62.98	66.32	80.72	34.28	70.85	
5.	5min	70.63	67.22	92.47	48.82	78.95	
6.	10min	74.88	67.85	98.68	73.81	88.25	
7.	15min	74.96	68.33	99.13	85.81	92.65	
8.	30min	85.62	68.52	99.57	93.47	92.87	
9.	45min	89.33	70.58	99.62	94.56	93.99	
10.	60min	89.68	67.99	99.70	88.71	96.62	

#### Table VIII: In vitro dissolution profile

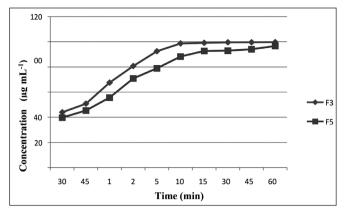


Fig. 4: *In vitro* dissolution profile of optimized batches F3 and F5

#### Stability study of optimized batches F3 and F5

The stability studies of optimized batches showed that the domperidone films were stable at  $25^{\circ}C\pm 2^{\circ}C$  as well as at 2-8 °C. The results reported in Table IX.

The characterization of domperidone drug sample has been done by FTIR spectroscopy, U.V. spectrophotometer and differential scanning calorimeter. The physical compatibility studies of drug and excipients were also included. The results of drug sample were similar to those reported in the literature. According to the pH of saliva, the phosphate buffer pH 6.8 was used in the preparation of the calibration curve of the drug sample.

Stability condition	Sampling interval	% Drug content (	10 mg/ 2 cm <sup>2</sup> )	р	H
	Days	Batch F3	Batch F5	Batch F3	Batch F5
	0	99.78	99.82	6.80	6.80
	7	99.43	99.08	6.80	6.80
	14	98.73	98.46	6.82	6.81
	21	98.38	98.32	6.83	6.83
	28	98.04	98.04	6.85	6.83
25 °C±2 °C	35	97.69	97.63	6.87	6.84
	42	97.34	96.99	6.88	6.85
	49	96.64	96.64	6.88	6.88
	56	96.30	95.99	6.90	6.90
	63	95.95	95.25	6.91	6.91
	70	95.56	94.90	6.93	6.92
	0	99.47	99.43	6.80	6.80
	7	98.32	98.73	6.80	6.80
	14	98.38	98.38	6.80	6.81
	21	97.69	98.21	6.81	6.83
	28	97.34	97.63	6.82	6.85
2-8 °C	35	96.99	96.69	6.85	6.87
	42	96.64	96.32	6.88	6.88
	45	95.95	96.28	6.89	6.88
	56	95.56	95.76	6.89	6.90
	63	94.90	95.56	6.90	6.93
	70	94.56	94.54	6.91	6.96

#### Table IX: Stability studies of final optimized batches F3 and F5

The linearity of the curve showed that Beer Lambert's law was followed within the concentration range of 10-50 µg mL<sup>-1</sup> at 282nm. The aqueous solubility of the drug was found to be 0.0925 mg mL<sup>-1</sup>. Different combinations of drug- excipient physical compatibility study were done, observing any physical changes in the blends of drug and excipient visually for one month. For enhancing the solubility of domperidone, solubility studies were performed at room temperature in different combination containing individual solubilizer or in a blend. The solubility of domperidone could be increased up to 8.54% (V/V) in an aqueous blend of solubilizers (5% w/V niacinamide+ 15% w/v polyethylene glycol+ 5% w/V caffeine), which was found to be the best among all combinations.

#### CONCLUSION

The objective of this research work was to enhance the solubility of domperidone drug, which is practically insoluble in water. Physiologically compatible solubilizers were used to improve its solubility. The blends of solubilizers of total strength < 30% w/V were used in selected final blends to get sufficient solubility. The best solubility enhancement ratio was observed in the combinations of solubilizers containing niacinamide, polyethylene glycol and caffeine. Film-forming polymers and plasticizers were screened for preparing oral film of domperidone. They were selected and optimized based on their physical properties, pH and disintegration time. Finally, five optimized batches of prepared films with 10mg of domperidone in 2×2cm<sup>2</sup> area, were formulated and their physical characteristics such as appearance. flexibility (folding endurance), thickness, pH, time for disintegration, and in vitro dissolution were studied.

After screening of film excipients, film development and evaluation of properties, F3 and F5 batches showed better *in vitro* dissolution profile, disintegration time and physical characters. Also, batches F3 and F5 were found to be stable for 70 days. The result of the above work indicate that the approach of the mixed solvency concept is safe, novel, user friendly and economical.

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